



TYPICAL PROPERTIES of POLYCARBONATE			
ASTM or UL test	Property	Unfilled	30% Glass
PHYSICAL			
D792	Density (lb/in ³)	0.043	0.052
	(g/cm ³)	1.2	1.43
D570	Water Absorption, 24 hrs (%)	0.12	0.12
MECHANICAL			
D638	Tensile Strength (psi)	9,500	19,000
D638	Tensile Modulus (psi)	320,000	-
D638	Tensile Elongation at Break (%)	60	10
D790	Flexural Strength (psi)	15,000	23,000
D790	Flexural Modulus (psi)	375,000	1,100,000
D695	Compressive Strength (psi)	12,000	18,000
D695	Compressive Modulus (psi)	240,000	500,000
D785	Hardness, Rockwell	M70 / R118	M92
D256	IZOD Notched Impact (ft-lb/in)	13	2
THERMAL			
D696	Coefficient of Linear Thermal Expansion (x 10 ⁻⁵ in./in./°F)	3.9	1.2
D648	Heat Deflection Temp (°F / °C) at 264 psi	270 / 132	295 / 146
D3418	Glass Transition Temp (°F / °C)	293 / 145	300 / 149
-	Max Operating Temp (°F / °C)	250 / 121	270 / 132
C177	Thermal Conductivity (BTU-in/ft ² -hr-°F)	1.3	1.3
	(x 10 ⁻⁴ cal/cm-sec-°C)	6.9	6.9
UL94	Flammability Rating @ less than .45" (11.5mm) thickness	H-B	H-B
	@ .45" (11.5mm) thickness and above	V-0	V-0
ELECTRICAL			
D149	Dielectric Strength (V/mil) short time, 1/8" thick	390	470
D150	Dielectric Constant at 60 Hz	3.17	3.35
D150	Dissipation Factor at 60 Hz	0.0009	0.0011
D257	Volume Resistivity (ohm-cm) at 50% RH	10 ¹⁶	10 ¹⁶

Data provided is for reference purposes only. Additional testing may be required for design specifications or quality control. All values at 73°F unless otherwise stated.

